# **KOELNER**

# **OD Self-drilling screws for timber**

Special design of the drill point guaranteeing quick and firm installation in wooden substrate







# Approvals and Reports



### **Product information**

### **Features and benefits**

- Coloured polyester protective coating with a thickness of 45-50 um (RAL, NCS, RR), provides additional protection against corrosion. Various colours available to suit all metal sheet variants. UV stabilizers ensure colour quality over a long period of use.
- Hardened surface of the thread (flexible core). Corrosion resistant zinc coating has a thickness of no less than 12um. Shape and type of thread designed specifically for use in wood construction.
- Self vulcanizing EPDM washer. Temperature and UV resistant. The special shape of the washer ensures proper seating of the sealing material on the outer cladding material fixture which guarantees a proper seal.
- The drill point is designed to provide a fast and hassle-free installation in wood. Sharp point of the drill prevents movement of the surface of the fixture.



- 1. Screw must be installed at 90 degrees to substrate.
- 2. Magnetic driver must be used.
- 3. Lowest torque setting on impact screwdriver to start.
- 4. Reduce speed when the washer starts to deform.
- 5. Use a cordless Impact screwdriver. Note: Never use a power drill.
- 6. For installation please use screwdriver of load capacity 1600 2000 rpm with regulated trogue.

# Applications

RAI

For fixing of: Profiled sheet to wood

According to colorsystems:

#### **Base materials**

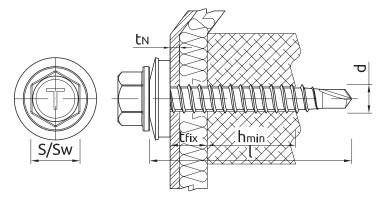
Approved for use in:Timber

# **KOELNER**

# **Product information**

Size	Product Code		Screw		Fixture		Washer size	
		Diameter	Length	Head size	Max. thickness with washer	Max. drilling thickness		
		d	ι	S	t <sub>fix</sub>			
		[mm]						
	OD-48028	4.8	28	8	2.5	2.5	14	
Ø4.8	OD-48035	4.8	35	8	1.5	2.5	14	
	OD-48055	4.8	55	8	19.5	2.5	14	

# **Installation data**



Size			Ø4.8
Screw diameter	d	[mm]	4.8
Hole diameter in substrate	d <sub>0</sub>	[mm]	-
Min. hole depth in substrate	h <sub>o</sub>	[mm]	-
Min. installation depth	h <sub>nom</sub>	[mm]	30
Min. substrate thickness	h <sub>min</sub>	[mm]	30
Min. spacing	S <sub>min</sub>	[mm]	30
Min. edge distance	C <sub>min</sub>	[mm]	25
Wrench size	Sw	[mm]	8

# **Basic performance data**

Performance data for single screw without influence of edge distance and spacing

Size		TENSION LOAD	SHEAR LOAD					
5120		Ø4.8 (T14)	Ø4.8					
		MEAN ULTIMATE LOAD						
Substrate thickness min. 20mm	[kN]	2.21	0.96					
		CHARACTERISTIC LOAD						
Substrate thickness min. 20mm [kN]		1.80	0.74					
	DESIGN LOAD							
Substrate thickness min. 20mm	[kN]	1.35	0.56					
RECOMMENDED LOAD								
Substrate thickness min. 20mm	[kN]	0.97	0.40					

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### **Design performance data**

DESIGN PERFORMANCE DATA Ø4.8

TENSION LOAD

Size			Ø4.8
Substrate thickness h <sub>min</sub> [m		[mm]	0.20
Characteristic load N		[kN]	1.80
Design resistance $\gamma_{Ms}$ = 1.33	N <sub>Rd</sub>	[kN]	1.35

TENSION LOAD TO PULL SCREW WITH WASHER 14 THROUGH FIXTURE

Size			Ø4.8					
Sheet metal thickness	t <sub>N</sub>	[mm]	0.40	0.63	0.50	0.75	1.00	
Characteristic resistance	N <sub>o,Rk</sub>	[kN]	1.62	3.56	2.64	4.27	4.75	
Design resistance $\gamma_{Ms}$ = 1.33	N <sub>oRd</sub>	[kN]	1.22	2.68	1.98	3.21	3.57	

SHEAR LOAD

Size			Ø4.8				
Sheet metal thickness t <sub>N</sub> [mm]		0.50	0.50 0.63				
SUBSTRATE THICKNESS 0.20 mm							
Characteristic resistance	V <sub>Rk</sub>	[kN]	0.74	1.22	1.25		
Design resistance $\gamma_{Mc}$ = 1.33 V <sub>Rd</sub>		[kN]	0.56	0.92	0.94		

# **Product commercial data**

Product Code	Washer size [mm]	Quantity [pcs]			Weight [kg]			Bar Codes
Floade		Box	Outer	Pallet	Box	Outer	Pallet	Bai Coues
OD-480281)	14	250	4000	96000	1.02	16.3	421.7	5906675209166
OD-480351)	14	250	3000	96000	1.13	13.6	463.9	5906675334325
OD-480551)	14	100	1600	38400	0.64	10.2	275.8	5906675013305

1) ETA-13/0203

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